

## Madeco Control Valve Model : MDCV1030



### COMMITMENT TO QUALITY & ENGINEERING EXCELLENCE

Designed for Precision. Built for Reliability.

This product has been engineered with a strong focus on accuracy, operational stability, and long service life, reflecting FACTS' commitment to professional engineering, superior manufacturing quality, and dependable performance in demanding industrial applications.

Compliance with International Standards To ensure full conformity with international technical requirements, FACTS control valves are designed and manufactured in accordance with globally recognized standards:

- IEC 60534 – Functional design and performance requirements for control valves
- ASME B16.34 – Design requirements for pressure-containing components
- API 598 – Inspection and testing procedures for valves
- ISO 9001 – Quality

Management System governing manufacturing and quality assurance processes

Reliable Solutions for Industrial Applications

At FACTS, innovation, consistent quality, and professional responsibility are at the core of everything we do.

Through rigorous engineering practices, strict quality control, and continuous improvement, we provide reliable control solutions that meet the needs of a wide range of process and industrial applications.

FACTS — Precision Control, Proven Reliability.

**Standard Specifications**

Item	Description
<b>Valve Body</b>	
<b>Type</b>	Straight-through single-seat casting ball valve
<b>Nominal Diameter</b>	32, 40, 50, 65, 80, 100, 125, 150, 200, 250, 300, 350, 400, 450, 500, 600 mm
<b>Nominal Pressure</b>	Class 150, 300, 600, 900, 1500, 2500; PN16, 20, 25, 40, 50, 63, 100, 110, 150, 160, 220, 250, 260, 320, 420
<b>Connection Type</b>	Flange type: FF, RF, RJ, TG, MFM Welded type: Class150~Class600, PN16~PN110: SW (32~50mm) ; BW (65~600mm) Welded type: Class900/1500/2500, PN150~PN420: SW (40~80mm) ; BW (80~600mm)
<b>Flange Standard</b>	JIS B2201, JB/T79.1(PN16); JB/T79.2 (PN40, PN63); ASME B16.5; HG20592, HG20615
<b>Dimensions</b>	Refer to Table 4
<b>Valve body and Upper Bonet Material</b>	WCB, WC6, CF8, CF8M, CF3M, Ti and other alloys. See Table 1 and Table 2 for the use temperature and pressure ranges of different materials.
<b>Type of Upper Bonet</b>	Normal temperature type (P): -17~+250°C Extension type I (EI): -45~-17°C and +250~+566°C Extension type II (EII): -100~-45°C and +566~+650°C; <i>Note: The working temperature shall not exceed the allowable range of materials.</i>
<b>Type of gland</b>	Bolt-down type
<b>Packing</b>	V-type PTFE packing, graphite packing- refer to Figure 2
<b>Washer</b>	Toothed lock type (stainless steel (316L), wound type (316L+PTFE/graphite )
<b>Coating</b>	Black (epoxy resin). If the valve body is made of stainless steel, the body is not coated.
<b>Valve Subassembly</b>	
<b>Valve spool type</b>	Pressure balanced valve spool with combined sealing ring or piston ring
<b>Material of Valve Inner Parts and Treatment</b>	Refer to Table 1 and Figure 1 for standard material combination and use temperature and pressure range.
<b>Flow characteristics</b>	See Figure 4-1 for high capacity flow characteristics and quick opening flow characteristics (ON/OFF).

	<p><i>Equal percentage flow characteristic (%F) and linear flow characteristic (LF) &amp; quick opening flow characteristic (ON/OFF)</i></p> <p>See Figure 4-2 for high-precision flow characteristics <i>Equal percentage characteristic (%) and linear characteristic (L)</i></p> <p><b>Note:</b> Refer to Figure 1 for the scope of application of stellite surfacing.</p>
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**Actuator Specifications**

Purpose	Pneumatic Diaphragm HA type, Multi-spring	Cylinder Piston HV type, single/double-acting piston
	Adjustment	
Air supply pressure or supply voltage	Air supply pressure (spring range) 400 (80~240) kPa	Air supply pressure 400~700kPa
Interface	Air supply pipe: NPT 1/4 (HA11~HA41) NPT 1/2 (HA51)	Air supply pipe: NPT 1/4 (HV21~31) NPT 3/8 (HV41~51) NPT 1/2 (HV61~71) NPT 3/4 (HV81)
Direct acting	Air pressure increasing, valve closing	Air pressure increasing, valve closing
Reverse acting	Air pressure increasing, valve opening	Air pressure increasing, valve opening
Basic error	±1.5%	
Return difference	1.5%	
Ambient temperature	Standard type: -30~+70°C High temperature type: -15~+120°C Low temperature type: -40~+70°C	Standard type: -20~+80°C High temperature type: -15~+120°C Low temperature type: -40~+80
Paint color	Black (color code RAL)	
Accessories	Locator, air filter pressure reducer, lock-up valve, valve conveyor, handwheel mechanism, etc.	

**Performance**

<b>CV value and stroke</b>	Refer to Table 3
<b>Valve seat leakage</b>	Refer to Table 1
<b>Adjustable range</b>	50:1
<b>Allowable pressure difference</b>	Refer to Table 4
<b>Product weight</b>	Refer to Table 5

**Table 1 Material Combination and Service Temperature of Valve Body and Inner Parts**

Allowable Leakage of Valve Seat

R.TFE: Reinforced polytetrafluoroethylene

HT: Heat Treatment

ST: Stellite Surfacing

SS: Stellite Partial-Surfacing

SF: Stellite Full-Surfacing

**Table 1-1 Valve Body Material: Carbon Steel**

<b>Body Material</b>		WCB, WC6, LCB			
<b>Cage</b>	Material	CF8			
	Processing			HT	
<b>Valve spool</b>	Material	CF8			
	Processing			HT	
<b>Valve seat</b>	Material	316+R.TFE	PEEK	630	630
	Processing	-	-	HT	HT
<b>Balanced sealing ring</b>	Material	R.TFE	R.TFE	R.TFE	Inconel 750
	Backing ring	316	316	316	316
<b>Washer</b>	Material	316L	316L	316L	316L
<b>Allowable leakage of valve seat</b>		Class V/VI	Rated Cv×0.01%	Class IV	Class IV

<b>Use Temperature °C</b>	<b>WCB</b>	-29~+250	-29~+250	-29~+250	-29~+425
	<b>WC6</b>	-29~+250	-29~+250	-29~+250	-29~+595
	<b>LCB</b>	-45~+250	-45~+250	-45~+250	-45~+345

**Table 1-2 Valve Body Material: Stainless Steel**

<b>Body Material</b>		CF8, CF8M, CF3M			
<b>Cage</b>	Material	304/316/316L			
	Processing	-			
<b>Valve spool</b>	Material	304/316/316L	304/316/316L	304/316/316L	304/316/316L
	Processing			ST	ST
<b>Valve seat</b>	Material	304/316/316L +R.TFE	304/316/316L +PEEK	304/316/316L	304/316/316L
	Processing	-	-	ST	ST
<b>Balanced sealing ring</b>	Material	R.TFE	R.TFE	R.TFE	Inconel 750
	Backing ring	316/Hastelloy C	316/Hastelloy C	316/Hastelloy C	-
<b>Washer</b>	Material	316L	316L	316L	316L
	seat	Class V/VI	Rated Cv×0.01%	Class IV	Class IV
	<b>Use Temperature °C</b>	-75~+250	-75~+250	-75~+250	-100~+650

Note: When the fluid temperature is below -75°C, the material of the balance sealing ring: Fluoroloy G;  
Backing ring: Elgiloy.

**Table 2 Use Temperature and Pressure Range of Valve Body Materials**
**Table 2 1 Unit: MPa (Class ratings)**

Temperature (°C)	Class150					Class300					Class600				
	LCB	WCB A105	WC6 F11	F304 CF8	F316 CF8M	LCB	WCB A105	WC6 F11	F304 CF8	F316 CF8M	LCB	WCB A105	WC6 F11	F304 CF8	F316 CF8M
-196~38	—	—	—	1.90	1.90	—	—	—	4.95	4.95	—	—	—	9.91	9.92
-45~38	1.84	—	—	1.90	1.90	4.78	—	—	4.95	4.95	9.57	—	—	9.91	9.92
-5~38	1.84	1.96	1.99	1.90	1.90	4.78	5.10	5.16	4.95	4.95	9.57	10.2	10.32	9.91	9.92
50	1.81	1.92	1.92	1.84	1.84	4.72	5.00	5.16	4.77	4.80	9.46	10.1	10.32	9.56	9.62
100	1.72	1.76	1.76	1.56	1.61	4.51	4.63	5.14	4.08	4.21	9.02	9.27	10.29	8.17	8.43
150	1.57	1.57	1.57	1.39	1.47	4.40	4.51	5.01	3.62	3.85	8.78	9.04	10.03	7.26	7.69
200	1.40	1.40	1.40	1.25	1.37	4.26	4.38	4.88	3.27	3.56	8.54	8.75	9.75	6.54	7.12
250	1.20	1.20	1.20	1.16	1.20	4.05	4.16	4.62	3.04	3.34	8.11	8.33	9.26	6.10	6.67
300	1.01	1.01	1.01	1.01	1.01	3.76	3.87	4.23	2.91	3.15	7.54	7.74	8.48	5.80	6.32
350	0.84	0.84	0.84	0.84	0.84	3.59	3.69	4.01	2.81	3.03	7.18	7.38	8.04	5.60	6.07
375	—	0.73	0.73	0.73	0.73	—	3.64	3.88	2.77	2.96	—	7.28	7.75	5.54	5.93
400	—	0.64	0.64	0.64	0.64	—	3.44	3.65	2.74	2.91	—	6.89	7.31	5.48	5.81
425	—	0.55	0.55	0.55	0.55	—	2.88	3.44	2.71	2.87	—	5.74	6.91	5.42	5.72
450	—	0.47	0.47	0.47	0.47	—	1.99	3.08	2.68	2.81	—	4.00	6.17	5.37	5.61
475	—	0.37	0.37	0.37	0.37	—	1.35	2.58	2.65	2.73	—	2.70	5.17	5.30	5.46
500	—	0.28	0.28	0.28	0.28	—	0.88	2.02	2.60	2.67	—	1.75	4.04	5.20	5.37
525	—	0.18	0.18	0.18	0.18	—	0.51	1.53	2.19	2.57	—	1.03	3.07	4.77	5.15
550	—	—	—	—	—	—	—	1.20	2.00	2.40	—	—	2.40	4.00	4.60
566	—	—	—	—	—	—	—	1.00	1.90	2.20	—	—	2.00	3.80	4.50

**Table 2-1 (continued) Unit: MPa (Class 900 / 1500 / 2500)**

Temperature (°C)	Class900					Class1500					Class2500				
	LCB	WCB A105	WC6 F11	F304 CF8	F316 CF8M	LCB	WCB A105	WC6 F11	F304 CF8	F316 CF8M	LCB	WCB A105	WC6 F11	F304 CF8	F316 CF8M
-196~38	—	—	—	14.88	14.88	—	—	—	24.7 <sub>9</sub>	24.79	—	—	—	41.3 <sub>4</sub>	41.34
-45~38	14.35	—	—	14.88	14.88	23.9 <sub>2</sub>	—	—	24.7 <sub>9</sub>	24.79	39.8 <sub>7</sub>	—	—	41.3 <sub>4</sub>	41.34
-5~38	14.35	15.31	15.50	14.88	14.88	23.9 <sub>2</sub>	25.5 <sub>1</sub>	25.8 <sub>4</sub>	24.7 <sub>9</sub>	24.79	39.8 <sub>7</sub>	42.5 <sub>2</sub>	43.0 <sub>7</sub>	41.3 <sub>4</sub>	41.34
50	14.18	15.01	15.33	14.34	14.43	23.6 <sub>4</sub>	25.0 <sub>2</sub>	25.5 <sub>5</sub>	23.9 <sub>0</sub>	24.04	39.4 <sub>0</sub>	41.7 <sub>0</sub>	42.5 <sub>9</sub>	39.8 <sub>4</sub>	40.07
100	13.52	13.90	14.62	12.25	12.65	22.5 <sub>3</sub>	23.1 <sub>6</sub>	24.3 <sub>6</sub>	20.4 <sub>2</sub>	21.09	37.5 <sub>6</sub>	38.6 <sub>2</sub>	40.6 <sub>1</sub>	34.0 <sub>1</sub>	35.14
150	13.18	13.56	13.90	10.89	11.54	21.9 <sub>6</sub>	22.6 <sub>0</sub>	23.1 <sub>8</sub>	18.1 <sub>6</sub>	19.24	36.6 <sub>0</sub>	37.6 <sub>6</sub>	38.6 <sub>1</sub>	30.2 <sub>6</sub>	32.07
200	12.79	13.14	13.63	9.82	10.69	21.3 <sub>2</sub>	21.8 <sub>9</sub>	22.7 <sub>3</sub>	16.3 <sub>7</sub>	17.83	35.5 <sub>3</sub>	36.5 <sub>0</sub>	37.8 <sub>8</sub>	27.2 <sub>8</sub>	29.71
250	12.17	12.51	13.33	9.15	10.02	20.2 <sub>8</sub>	20.8 <sub>4</sub>	22.2 <sub>2</sub>	15.2 <sub>6</sub>	16.68	33.8 <sub>0</sub>	34.7 <sub>5</sub>	37.0 <sub>3</sub>	25.4 <sub>3</sub>	27.80
300	11.30	11.61	12.72	8.71	9.49	18.8 <sub>4</sub>	19.3 <sub>6</sub>	21.2 <sub>0</sub>	14.5 <sub>2</sub>	15.80	31.4 <sub>0</sub>	32.2 <sub>6</sub>	35.3 <sub>3</sub>	24.2 <sub>0</sub>	26.34
350	10.78	11.08	12.06	8.42	9.12	17.9 <sub>6</sub>	18.4 <sub>6</sub>	20.1 <sub>1</sub>	14.0 <sub>2</sub>	15.20	29.9 <sub>5</sub>	30.7 <sub>8</sub>	33.5 <sub>1</sub>	23.3 <sub>6</sub>	25.36
375	—	10.94	11.63	8.32	8.91	—	18.2 <sub>2</sub>	19.3 <sub>8</sub>	13.8 <sub>6</sub>	14.84	—	30.3 <sub>7</sub>	32.3 <sub>2</sub>	23.1 <sub>2</sub>	24.74
400	—	10.34	10.98	8.23	8.72	—	17.2 <sub>4</sub>	18.2 <sub>8</sub>	13.7 <sub>2</sub>	14.55	—	28.7 <sub>3</sub>	30.4 <sub>7</sub>	22.8 <sub>7</sub>	24.25
425	—	8.62	10.53	8.14	8.59	—	14.3 <sub>7</sub>	17.5 <sub>4</sub>	13.5 <sub>7</sub>	14.32	—	23.9 <sub>4</sub>	29.2 <sub>3</sub>	22.6 <sub>3</sub>	23.87
450	—	6.01	10.13	8.06	8.42	—	10.0 <sub>2</sub>	16.8 <sub>9</sub>	13.4 <sub>2</sub>	14.03	—	16.6 <sub>8</sub>	28.1 <sub>6</sub>	22.3 <sub>7</sub>	22.79
475	—	4.06	9.50	7.97	8.20	—	6.76	15.8 <sub>2</sub>	13.2 <sub>7</sub>	13.67	—	11.2 <sub>8</sub>	26.3 <sub>6</sub>	22.1 <sub>3</sub>	22.34
500	—	—	8.33	7.81	8.05	—	—	13.8 <sub>9</sub>	13.0 <sub>2</sub>	13.40	—	—	23.1 <sub>5</sub>	21.7 <sub>1</sub>	21.47
525	—	—	6.08	7.15	7.73	—	—	10.1 <sub>2</sub>	11.9 <sub>4</sub>	12.89	—	—	16.8 <sub>8</sub>	19.8 <sub>8</sub>	20.79
550	—	—	3.83	6.54	7.49	—	—	6.38	10.9 <sub>1</sub>	12.48	—	—	10.6 <sub>3</sub>	18.1 <sub>7</sub>	17.85
575	—	—	2.55	6.02	7.22	—	—	4.24	10.0 <sub>4</sub>	12.04	—	—	7.08	16.7 <sub>2</sub>	15.20

600	—	—	1.75	5.01	6.43	—	—	2.94	8.35	10.71	—	—	7.90	13.9 2	17.85
625	—	—	—	3.92	5.48	—	—	—	6.54	9.12	—	—	—	10.8 9	15.20
650	—	—	—	3.16	4.23	—	—	—	5.25	7.06	—	—	—	8.75	11.76
675	—	—	—	2.33	3.78	—	—	—	3.88	6.31	—	—	—	6.45	10.53

**Table 2-2 Unit: MPa**

WCB				
Temperature (°C)	PN16	PN40	PN63	PN100
-5~ 200	1.60	4.00	6.30	10.0
~ 250	1.40	3.50	5.40	9.00
~ 300	1.20	3.00	4.80	7.50
~ 350	1.10	2.60	4.00	6.00
~ 400	0.90	2.30	3.70	5.80
~ 425	0.80	2.00	3.20	5.00
~ 435	0.70	1.80	2.80	4.50
~ 445	0.62	1.60	2.50	4.20
~ 455	0.57	1.40	2.30	3.60

CF8				
Temperature (°C)	PN16	PN40	PN63	PN100
-45~ 200	1.60	4.00	6.30	10.0
~ 300	1.40	3.50	5.40	9.00
~ 400	1.20	3.00	4.80	7.50
~ 480	1.10	2.60	4.00	6.60
~ 520	0.90	2.30	3.70	5.80
~ 560	0.80	2.00	3.20	5.00

Figure 1 Material Processing of Valve Inner Parts

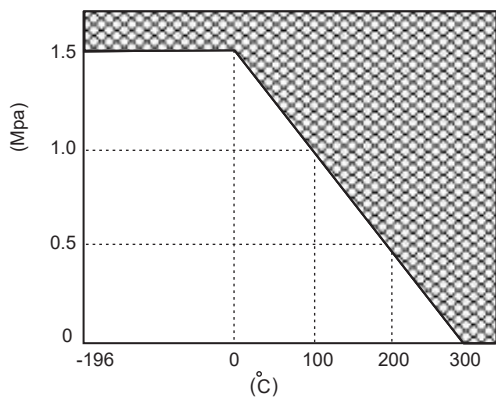


Figure 1-1 Working Range of Stellite

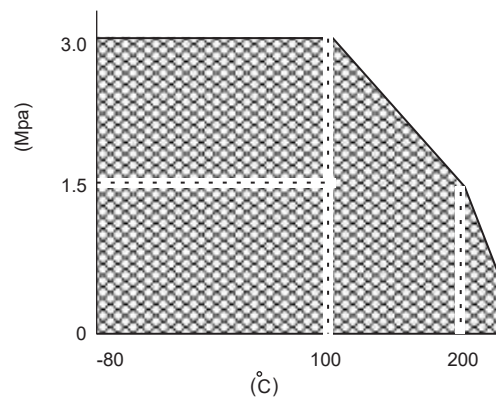


Figure 1-2 Working Temperature and Pressure Difference range of Soft Valve Seat

Note 1: 630 stainless steel does not need surfacing

Note 2: In the case of cavitation, flash, and oil prohibition, it is recommended to conduct Stellite surfacing no matter what the temperature and pressure are.

Figure 2 Use Temperature and Pressure Range of Packing

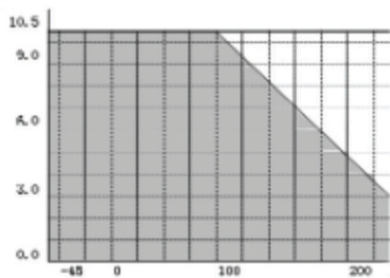


Figure 2-1 V-type R.TFE Packing

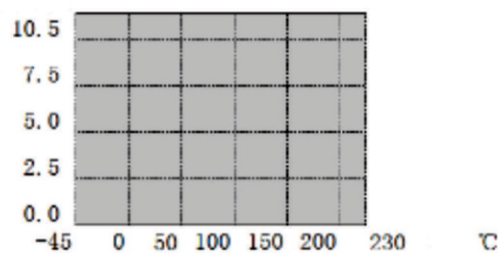


Figure 2-2 PTFE Carbon

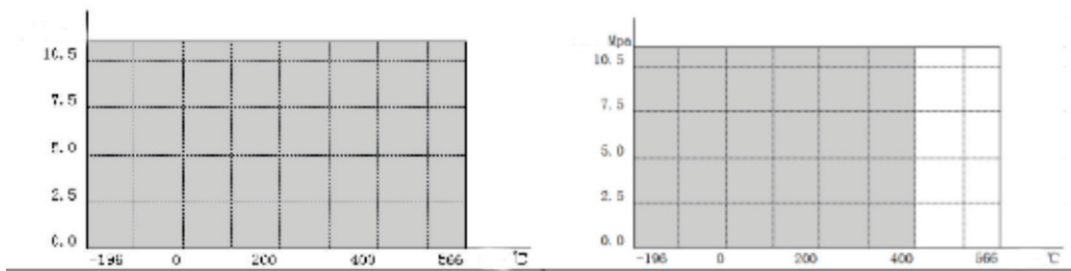
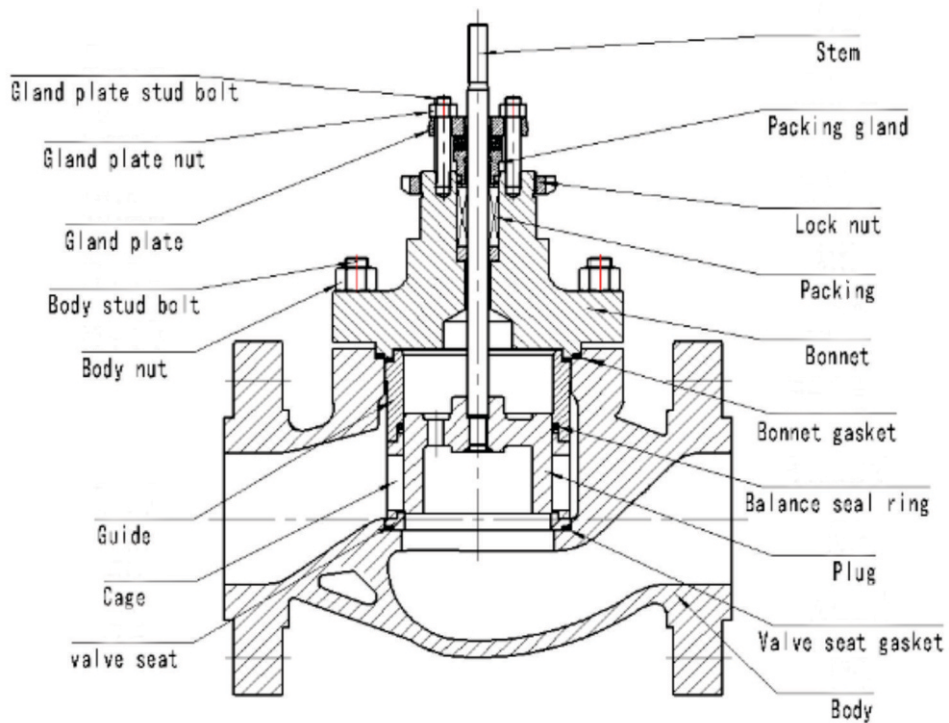


Figure 2-3 Expanded Graphite (Non-oxidizing Environment)

Figure 2-3 Expanded Graphite (Oxidizing Environment)

**Figure 3 Structure of Valve Body Parts**



Table

**Table 3-1 High Capacity Spool (%F, LF&ON/OFF) (Class150~600, PN16~110)**

Parameter	DN32	DN40	DN50	DN65	DN80	DN100
Valve Seat Diameter (mm)	32	40	50	65	80	100
Rated CV Value- Equal Percentage (%F)	20	30	50	85	125	200
Rated CV Value- Linear LF & ON/OFF	26	40	75	110	150	240
Rated Stroke (mm)	25			38		

**Table 3-2 High-Precision Spool (%L) (Class150~600, PN16~110)**

Nominal diameter	32		40		50		65		80		100		125		150		200									
Valve seat	32		40		50		65		80		100		125		150		200									
Value	10	16	10	16	25	16	25	40	25	40	65	40	65	100	65	100	160	100	160	250	160	250	400	250	400	630
percentage%	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△
Rated stroke (mm)	16		25				40						60													

M.V.S. =&gt; Metal Valve Seat

Nominal diameter	250	300	350	400	450	500	600		
Valve seat diameter	250	300	350	400	450	500	600		
Equal percentage%	900	1100	1550	2000	2500	3500	4650		
Linear L	1000	1300	1640	2200	2860	3600	5100		
Rated stroke(mm)	100		150		150			200	

Note: "△" indicates the specification range of the valve.

(Class900/1500, PN150~260)

Figure 4 Typical Curve of Flow Characteristics

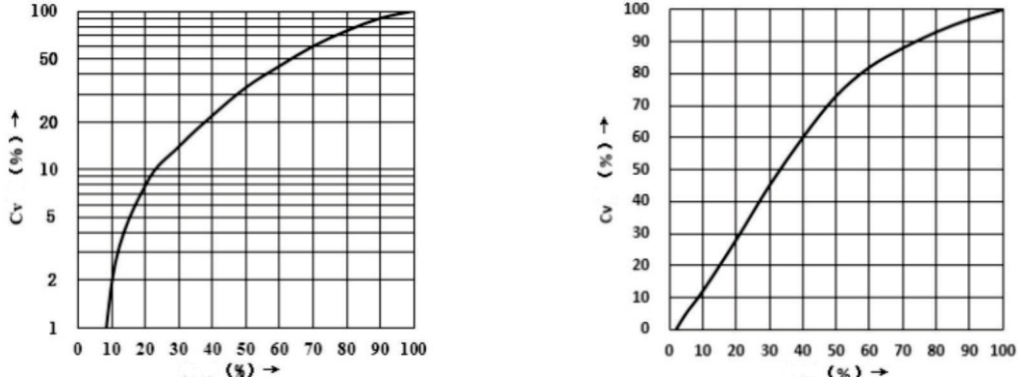
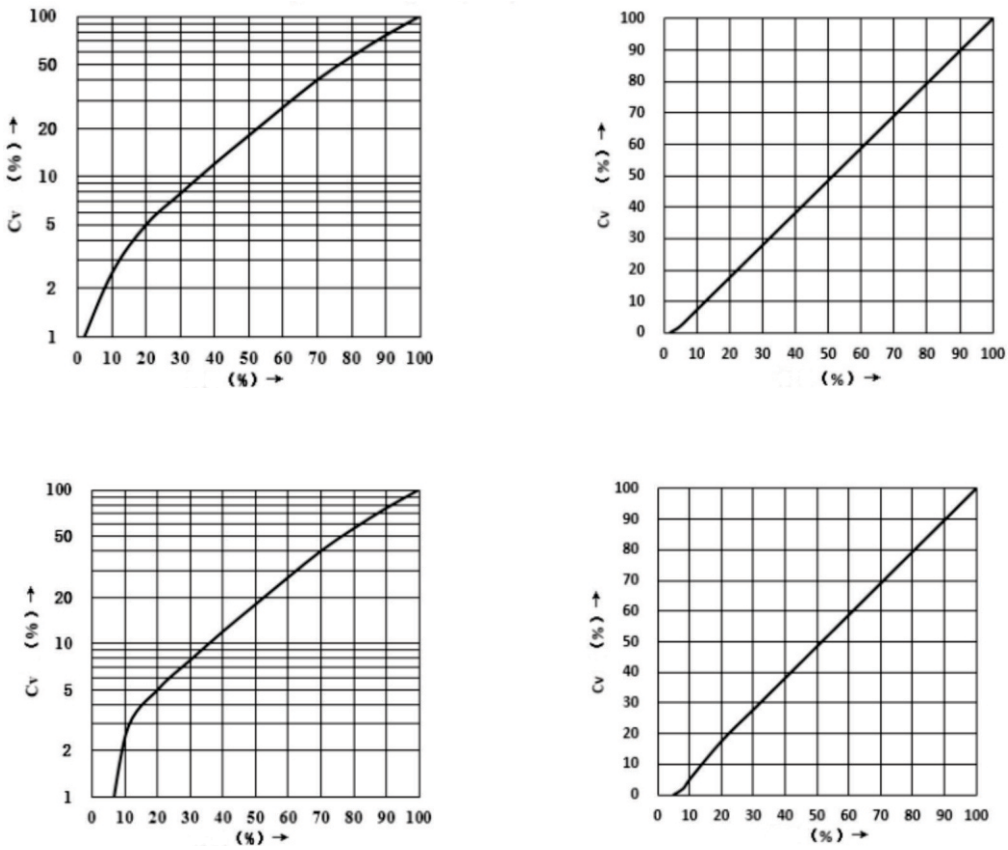


Figure 4-1 High Capacity Flow Characteristic Curve



4-2 High-Precision Flow Characteristic Curve

**Table 4 – Dimensions**
**Table 4-1-1 Flange Distance Dimensions (mm)**

Note: Flange distance conforms to standard IEC 60534-3.

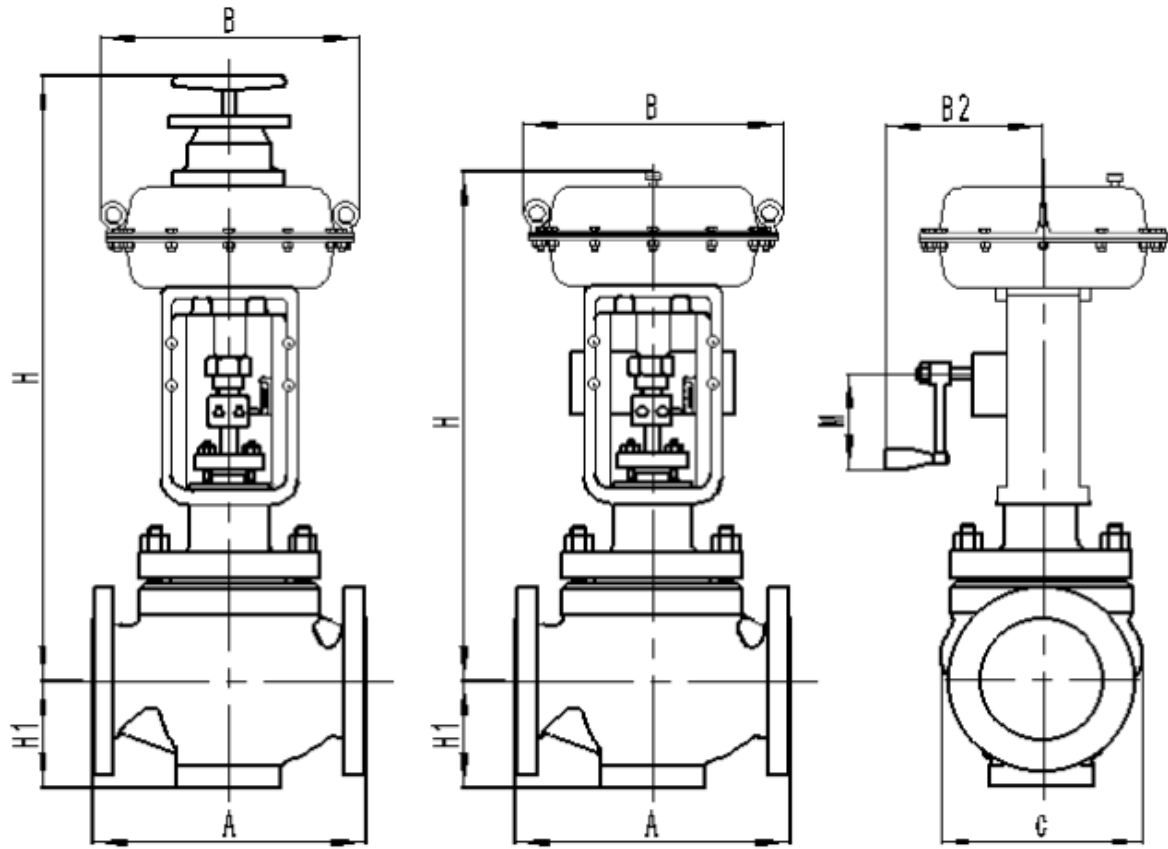
Nominal Pressure	DN15 NPS ½ "			DN20 NPS ¾ "			DN25 NPS 1"			DN32 NPS 1 ¼ "		
	RF	MF	RJ	RF	MF	RJ	RF	MF	RJ	RF	MF	RJ
PN 16,25, 40	185	185	-	185	185	-	185	185	-	200	200	-
PN63	200	200	213	200	200	213	210	210	223	212	212	225
PN100	200	200	213	200	200	213	210	210	223	212	212	225
Lb	185	-	-	185	-	-	185	-	187	200	-	205
Lb	200	200	200	200	203	203	210	210	210	212	212	212
Lb	205	205	205	205	205	205	214	214	214	216	216	216

Nominal Pressure	DN40 NPS ½ "			DN50 NPS 2"			DN65 NPS 2 ½ "			DN80 NPS 3"		
	RF	MF	RJ	RF	MF	RJ	RF	MF	RJ	RF	MF	RJ
PN 16,25, 40	222	222	-	254	254	-	276	276	-	298	298	-
PN63	235	235	248	267	267	283	292	292	308	317	317	333
PN100	235	235	248	267	267	283	292	292	308	317	317	333
Class150 Lb	222	-	231	254	-	262	277	-	286	298	-	307
Class300 Lb	235	235	235	267	272	272	292	304	304	317	330	330
Class600 Lb	240	240	240	274	274	274	304	304	304	330	330	330

Nominal Pressure	DN100 NPS 4"			DN125 NPS 5"			DN150 NPS 6 "			DN200 NPS 8"		
	RF	MF	RJ	RF	MF	RJ	RF	MF	RJ	RF	MF	RJ
PN 16,25, 40	352	352	-	403	403	-	451	451	-	545	545	-
PN63	368	368	384	428	428	444	475	475	491	575	575	591
PN100	368	368	384	428	428	444	475	475	491	575	575	591
Class150 Lb	352	-	361	403	-	408	451	-	456	545	-	552
Class300 Lb	368	382	382	428	442	442	475	487	487	575	585	585
Class600 Lb	382	382	382	452	452	452	497	497	497	597	597	597

Nominal Pressure	DN250 NPS 10"			DN300 NPS 12"			DN350 NPS 14 "			DN400 NPS 16"		
	RF	MF	RJ	RF	MF	RJ	RF	MF	RJ	RF	MF	RJ
PN 16,25, 40	673	673	-	740	740	-	889	889	-	1016	1016	-
PN63	742	742	758	775	775	791	927	927	943	1057	1057	1073
PN100	770	770	786	775	775	791	927	927	949	1057	1057	1079
Class150 Lb	673	-	679	740	-	745	889	-	893	1016	-	1019
Class300 Lb	742	754	754	775	785	785	927	937	937	1057	1068	1068
Class600 Lb	792	792	792	787	787	787	937	937	937	1068	1068	1068

MDCV1030 With Actuator , Assembly Drawing Reference



**Table 4-2 , MDAC Specification and Technical Parameter Table – Pneumatic Spring Membrane Actuator**

Parameter	MDAC				
Diaphragm Effective Area cm <sup>2</sup>	220	350	350	560	900
Rated Stroke (mm)	10	16	25	40	60
Spring Range (kPa)	20~ 100, 40~ 200, 80~ 240, 20~ 60, 60~ 100				

**Table 5 - MDAC External Dimensions and Weight Table for Type Actuators**

Model	A (mm)	H <sup>2</sup> (mm)	Weight (kg)
ZH-11 (A/B)	236	190	6
ZH-22 (A/B)	285	280	12
ZH-23 (A/B)	285	307	16
ZH-34 (A/B)	360	398	22
ZH-45 (A/B)	470	530	35



# Control Valve Inquiry Form

(Customer Data Sheet for Sizing & Selection)

Please complete the following information to enable proper sizing and selection of the control valve.

## 1. GENERAL INFORMATION

- Tag Number : \_\_\_\_\_
- Project Name : \_\_\_\_\_
- Service / Application : \_\_\_\_\_
- Line Size : \_\_\_\_\_
- Line Class / Pressure Rating : \_\_\_\_\_
- Fluid Type : \_\_\_\_\_
- Operating Medium State:  Liquid  Gas  Steam

## 2. PROCESS CONDITIONS

- Flow Rate:
  - Minimum: \_\_\_\_\_
  - Normal: \_\_\_\_\_
  - Maximum: \_\_\_\_\_
- Inlet Pressure: \_\_\_\_\_
- Outlet Pressure: \_\_\_\_\_
- Operating Temperature: \_\_\_\_\_
- Fluid Density / Specific Gravity: \_\_\_\_\_
- Viscosity: \_\_\_\_\_
- Vapor Pressure (if applicable): \_\_\_\_\_

### 3. VALVE SPECIFICATIONS

- **Valve Type:**  Globe  Ball  Butterfly  Other: \_\_\_\_\_
- **Valve Size (DN / NPS) :** \_\_\_\_\_
- **Body Material :** \_\_\_\_\_
- **Trim Material :** \_\_\_\_\_
- **Seat Type:**  Soft Seat  Metal Seat
- **Flow Characteristic**  Linear  Equal Percentage  Quick Opening
- **Required \$C\_v\$ (if known) :** \_\_\_\_\_
- **End Connection:**  Flanged  Threaded  Welded  Other: \_

### 4. ACTUATOR REQUIREMENTS

- **Actuator Type:**  Pneumatic Diaphragm  Pneumatic Piston  Electric
- **Fail Action:**  Air to Open (Fail Close)  Air to Close (Fail Open)  Fail in Place
- **Air Supply Pressure (if pneumatic) :** \_\_\_\_\_
- **Power Supply (if electric):** \_\_\_\_\_

### 5. POSITIONER & ACCESSORIES

- **Positioner Type:**  None  Analog  Smart (HART)  Fieldbus
- **Limit Switch:**  Yes  No
- **Solenoid Valve:**  Yes  No
- **Air Filter Regulator:**  Yes  No
- **Volume Booster:**  Yes  No
- **Manual Handwheel:**  Yes  No

### 6. STANDARDS & TESTING

- **Design Standard:**  ANSI  API  IEC  Other : \_\_\_\_\_
- **Pressure Rating Standard :**  ASME  DIN  Other : \_\_\_\_\_
- **Leakage Class (IEC 60534-4 / ANSI FCI 70-2) :** \_\_\_\_\_
- **Hydrostatic Test Required :**  Yes  No
- **Explosion Proof / ATEX :**  Yes  No
- **SIL Requirement:**  SIL 1  SIL 2  SIL 3  Not Required

Special Requirements / Notes:

# Control Valve Ordering Information

Please complete the following form to specify your valve requirements.

---

## 1. VALVE TYPE

- Ball Control Valve butterfly

## 2. BODY STYLE

- Straight Pattern
- Angle Pattern
- Three-Way (Mixing)
- Three-Way (Diverting)

## 3. NOMINAL SIZE

- DN15 |  DN25 |  DN40 |  DN50 |  DN65 |  DN80
- DN100 |  DN125 |  DN150 |  DN200 |  DN250 |  DN300

## 4. PRESSURE RATING

- PN10 |  PN16 |  PN25 |  PN40
- ANSI Class 150 |  ANSI Class 300 |  ANSI Class 600

## 5. PRESSURE-TEMPERATURE RATING

- ASME B16.34
- DIN EN 1092

## 6. END CONNECTION

- Flanged
- Threaded
- Butt Weld
- Socket Weld

## 7. BODY MATERIAL

- Carbon Steel (WCB)
- Stainless Steel (CF8)
- Stainless Steel (CF8M)
- Alloy Steel
- Duplex Stainless Steel

## 8. BONNET TYPE

- Standard Bonnet
- Extended Bonnet (Low Temperature Service)
- Bellows Seal Bonnet
- Cryogenic Bonnet

## 9. TRIM TYPE

- Standard Trim
- Balanced Trim
- Cage Guided Trim

## 10. TRIM SIZE

- Full Trim (Full Cv)
- Reduced Trim

## 11. PLUG TYPE

- Contoured Plug
- Parabolic Plug
- V-Port Plug

## 12. GUIDING TYPE

- Top Guided
- Cage Guided
- Stem Guided

## 13. TRIM MATERIAL

- Stainless Steel
- Hardened Stainless Steel
- Stellite Hard Facing

## 14. SEAT TYPE

- Metal Seat
- Soft Seat

## 15. LEAKAGE CLASS

- Class II |  Class III |  Class IV |  Class V |  Class VI
- Standard: IEC 60534-4 / ANSI FCI 70-2

## 16. FLOW CHARACTERISTIC

- Linear
- Equal Percentage
- Quick Opening

## 17. FLOW DIRECTION

- Flow Up
- Flow Down

## 18. SHUT-OFF DIFFERENTIAL PRESSURE

- Standard Service
- High Differential Pressure

## 19. STEM TYPE

- Rising Stem
- Non-Rising Stem

## 20. PACKING TYPE

- PTFE Packing
- Graphite Packing
- Low Emission Packing (ISO 15848 / TA-Luft)

## 21. ACTUATOR TYPE

- Pneumatic Diaphragm
- Pneumatic Piston
- Electric Actuator

## 22. FAIL ACTION

- Air to Open (Fail Close)
- Air to Close (Fail Open)
- Fail in Position

## 23. POSITIONER

- None
- Analog Positioner
- Smart Positioner (HART)
- Fieldbus Positioner

## 24. ACCESSORIES

- Air Filter Regulator |  Solenoid Valve |  Limit Switch
- Position Transmitter (4-20 mA) |  Volume Booster
- Quick Exhaust Valve |  Lock-up Valve |  Pressure Gauge
- Manual Handwheel

## 25. ACTUATOR PROTECTION (Electric Actuator)

- IP65 |  IP66 |  IP67 |  Explosion Proof (Ex d)

## 26. AMBIENT TEMPERATURE (ACTUATOR)

- -20°C to +60°C
- -40°C to +80°C

## 27. PROCESS MEDIUM

- Water |  Steam |  Gas |  Oil |  Chemical Fluid

## 28. OPERATING TEMPERATURE RANGE

- Cryogenic (< -50°C)
- Low Temperature (-50°C to 0°C)
- Standard Temperature (0°C to 200°C)
- High Temperature (200°C to 400°C)
- Severe Service (> 400°C)

## 29. DESIGN STANDARD

- IEC 60534 |  ANSI / ASME |  API |  DIN / EN

## 30. CERTIFICATION

- ATEX |  SIL |  PED

## 31. OPTIONAL FEATURES

- Anti-Cavitation Trim |  Low Noise Trim |  Fire Safe Design
- NACE MR0175 / ISO 15156 Compliance |  Oxygen Service Cleaning
- Steam Service Trim |  High Temperature Packing
- Low Emission Packing (ISO 15848) |  Stainless Steel Nameplate

## 32. PAINTING / SURFACE PROTECTION

- Standard Industrial Paint
- Epoxy Coating
- Offshore Coating System

## 33. INSPECTION & DOCUMENTATION

- Material Certificate (EN 10204 – 3.1)
- Hydrostatic Test Report
- NDT Inspection Report
- Paint / Coating Certificate
- Final Inspection Report